



Great Stocking Stuffer for a Gearhead!

Small Block Chevy V8

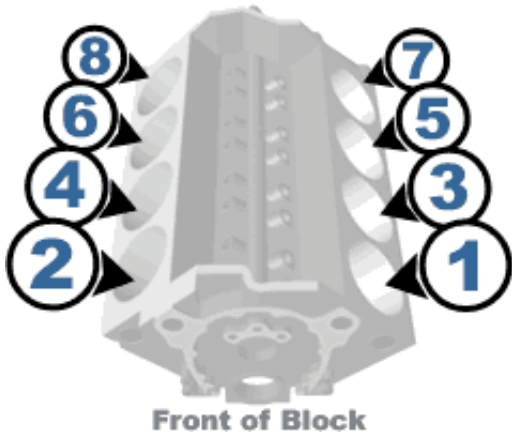
267, 305, 327, 350, 400 cid.

Firing Order



Cylinder Numbering

Distributor Rotation



Rotor Under Cap Spins:
Clockwise

Torque Specs

These specs may not be correct for your application.
Verify your engine specs with a service manual for your year and model.
always torque bolts in three equal increments

Bolts or Parts	Lube or Sealer	Torque to:
7/16 Main Caps (2 bolt)	Engine Oil	70 ft-lbs.
7/16 Inner Main Caps (4 bolt)	Engine Oil	70 ft-lbs.
7/16 Outer Main Caps (4 bolt)	Engine Oil	65 ft-lbs.
3/8 Outer Main Caps (4 bolt)	Engine Oil	40 ft-lbs.
Warning!!! If you are using ARP bolts, you MUST use their specs. Click Here!		
3/8 Connecting Rod Bolt	Engine Oil	45 ft-lbs.
11/32 Connecting Rod Bolt	Engine Oil	35 ft-lbs.
Cylinder Heads	Engine oil (blind hole) Sealer (water jacket)	65 ft-lbs.
Rocker Studs (screw-in)	Engine Oil	50 ft-lbs.
Oil Pump	Engine Oil	65 ft-lbs.
Oil Pan	Engine Oil	12 ft-lbs.
Cam Sprocket (upper gear)	Thread Locker	20 ft-lbs.
Timing Cover	Engine Oil	6 ft-lbs.
Intake Manifold (Cast Iron Heads)	Non- Hardening Sealer	30 ft-lbs.
Valve Cover	Engine Oil	3 ft-lbs.
Exhaust Manifold	Anti-Seize	25 ft-lbs.

The diagram shows two rows of hexagonal tiles. The top row contains tiles with numbers 13, 5, 2, and 10. The bottom row contains tiles with numbers 17, 9, 1, 6, and 14. Below these are two rows of tiles with numbers 16, 12, 8, 4, 3, 7, 11, and 15.